

**CONN.ROD/PISTON/CRANKSHAFT/FLYWHEEL/CRANKCASE/FLANGING**

POS.	CODE	DESCRIPTION	Qty
1	8211.251	ring set std.	1
1	8211.252	ring set +0,50	1
1	8211.253	ring set +1,00	1
2	6501.538	PISTON SET std	1
2	6501.539	PISTON SET +0,50	1
2	6501.540	PISTON SET +1,00	1
2	6502.862	PISTON SET std (15LD 225/S version)	1
2	6502.863	PISTON SET +0,50 (15LD 225/S version)	1
2	6502.864	PISTON SET +1,00 (15LD 225/S version)	1
3	1160.057	circlip	2
4	8480.099	gudgeon pin	1
5	1526.196	CONNECT.ROD std.	1
5	1526.207	CONNECT.ROD -0,25	1
5	1526.208	CONNECT.ROD -0,50	1
7	1770.161	bolt M 7 X 1 X 40	2
8	9080.132	plug diam. 6	1
9	1050.986	CONICAL PTO CRANKSHAFT without equalizer device	1
9a	1050.992	CRANKSHAFT Ext 3 SAE without equalizer device	1
10	«-----»	see Pos. 9/14	0
11	2280.067	key 5 X 7,5 X 19	1
11a	2280.050	key 6,32 X 6,32 X 60	1
13	«-----»	see Pos.14	0
14	1050.987	CONICAL PTO CRANKSHAFT with equalizer device	1
14a	1050.993	CRANKSHAFT Ext 3 SAE with equalizer device	1
15	1200.035	O ring 107	1
16	7625.060	washer diam. 8,4	1
17	1770.039	bolt M 8 X 1,25 X 28	1
18	9730.024	screw M 8 X 16	2
18a	9080.270	threaded plug M 8	3
19	3800.037	flange	1
20	4400.075	gasket	1
21	1970.140	sleeve	2
22	6645.567	CRANKCASE COVER	1
23	9732.063	screw M 8 X 35	14
24	1611.196	bearing std.	1
24	1611.197	bearing -0,25	1
24	1611.198	bearing -0,50	1
24	1611.199	bearing -1,00	1
25	1213.345	seal ring 28X40X7	1
25	1213.514	double lip type seal ring 28X40X7	1
26	4775.555	gasket	1
27	1111.206	equalizer shaft	1
28	3002.077	equalizer shaft ball bearing	2
29	6780.175	stud M 8 X 52	1
30	1510.820	crankcase (fitted for feed pump and el.starting)	1
30	1510.821	crankcase with side filler oil starting motor side (for feed pum	1
30	1511.099	crankcase with side filler oil on feed pump flange (for el.st.)	1
31	9732.041	screw M 10 X 18	2
32	3800.058	flange	1
33	9881.217	FLYWHEEL with CROWN	1
33	9881.253	FLYWHEEL ASS.Y with crown and plastoferrite rotor 12V 12/20A	1
34	2816.107	crown gear Z=91	1
35	«-----»	see Pos. F 40	0

Group: 15LD
Engine: 15LD 225 Drawing: B

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POS.	CODE	DESCRIPTION	Qty
37	1800.030	bolt M 14 X 35 sin.	1
38	7626.043	washer diam.14,5	1
39	9881.216	flywheel std.	1
39	9881.255	FLYWHEEL WITH ROTOR ASSEMBLED	1
40	1213.361	seal ring 35X52X7	1
41	6780.175	stud M 8 X 52	1
42	4350.007	gasket	2
43	1970.338	bushing	2
44	3002.079	ball bearing 6207-C3 35X72X21	1
45	9040.012	plug M 14	2
46	395R.015	suction oil filter	1
47	9765.108	screw M 10	2
47	9765.162	screw M 10 X 1	2
48	«-----»	see Pos. 28	0
49	9032.086	filler oil cap	1
50	1200.082	O ring 3106	1
51	9730.010	screw M 6 X 16	2
52	1570.059	oil filler	1
53	1201.084	O ring 2093	1
54	6260.038	flanging plate	1
57	3800.064	flange for side filler oil	1
58	4400.078	joint	1
79	7625.007	washer diam. 6	2
112	8965.048	plug M 10	1
113	4670.059	copper gasket diam.10	1

